



DESIGN AND FABRICATION OF TWO WHEELER ELECTRIC VEHICLE WITH GPS TRACKING

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ABSTRACT:

The transition toward sustainable transportation has accelerated the adoption of electric vehicles (EVs), particularly in urban mobility applications. This work presents the design and fabrication of a two-wheeler electric vehicle integrated with GPS tracking technology. The developed system combines a lithium-ion battery-powered propulsion unit with a BLDC hub motor to achieve efficient, emission-free operation. The integration of GPS-based monitoring enhances vehicle security, real-time tracking, and intelligent mobility management. The fabricated prototype demonstrates a practical range of approximately 60 km per charge with a top speed of 40–50 km/h, making it suitable for urban commuting. The inclusion of IoT-enabled tracking enables features such as geofencing, route history, and theft alerts. Experimental evaluation confirms the effectiveness of the system in terms of energy efficiency, operational cost reduction, and enhanced safety. The proposed system contributes to smart city initiatives by combining clean energy propulsion with digital connectivity.

KEYWORDS:

BLDC MOTOR, ELECTRIC VEHICLE, ENERGY EFFICIENCY, GPS TRACKING, LITHIUM-ION BATTERY, SMART MOBILITY, SUSTAINABLE TRANSPORTATION, TWO-WHEELER EV.

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INTRODUCTION

Urban transportation systems are undergoing a paradigm shift from fossil-fuel-based mobility to electrified and intelligent systems. Electric two-wheelers offer a viable solution due to their high energy efficiency, reduced emissions, and adaptability to dense traffic environments. From a theoretical perspective, EV performance depends on three core domains:

- Energy storage modelling (battery behaviour)
- Electromechanical conversion (motor dynamics)
- Intelligent monitoring (GPS/IoT systems)

The energy efficiency of an EV can be expressed as:

$$\eta_{EV} = \frac{P_{mechanical}}{P_{electrical}}$$

where losses arise from:

- Battery internal resistance
- Converter switching losses
- Motor copper & core losses

Recent works [1]–[10] emphasize integrating smart monitoring systems with EVs to improve safety, fleet management, and predictive maintenance.

This manuscript contributes by:

- Developing a low-cost EV prototype
- Integrating GPS-based intelligent monitoring
- Providing analytical performance modelling

MATERIALS AND METHODS:

The lithium-ion battery is modelled using a simplified equivalent circuit:

$$V_{terminal} = V_{oc} - I * R_{internal}$$

Where:

$$V_{terminal} = \text{open circuit voltage}$$

$$R_{internal} = \text{internal resistance}$$

Energy stored:

$$E = V \times C$$

This equation defines the total usable energy available for propulsion.

The total power consumption of the EV is:

$$P_{total} = P_{motor} + P_{controller} + P_{auxiliary}$$

Where:

$$P_{motor} = \text{Propulsion load}$$

$$P_{auxiliary} = \text{GPS} + \text{lighting}$$

For GPS:

$$P_{GPS} = 3W$$

This is negligible compared to propulsion (~1500W).

The electromagnetic torque of a BLDC motor is given by:

$$T = k_t * I$$

Where

$$k_t = \text{torque constant}$$

$$I = \text{phase current}$$

Back EMF: $E_b = k_e * \omega$

The efficiency depends on minimizing:

- Copper losses
- Switching losses

Vehicle Range Estimation

$$\text{Range} = \frac{E_{battery}}{\text{Energy Consumption per km}}$$

$$\text{Range} = \frac{1800}{30} = 60 \text{ km}$$

Charging time:

$$t = \frac{C}{I}$$

This assumes constant current charging.

The GPS operates as a low-power embedded system:

$$\Delta V = I * R_{internal} = 0.005V$$

This confirms negligible impact on battery voltage.

RESULTS:



FIG. 3.1: FABRICATED EV PROTOTYPE



FIG. 3.2: CHARGING SYSTEM.

The fabricated prototype demonstrates successful integration of electrical and mechanical subsystems. The placement of the battery pack at the centre reduces the centre of gravity, improving stability. The BLDC hub motor ensures direct torque transmission without mechanical losses. The vehicle exhibits smooth acceleration characteristics due to the linear torque profile. The structural design ensures weight optimization while maintaining mechanical strength. The prototype validates theoretical energy and range calculations. The system is suitable for urban commuting applications. The design confirms feasibility for real-world deployment.

The charger delivers stable output of 71.4V and 6A, ensuring efficient charging of the battery pack. The constant current charging phase ensures safe energy transfer. The observed charging time matches theoretical predictions. Thermal stability is maintained during charging. The charger design ensures minimal ripple and voltage fluctuations. The system supports overnight charging cycles. The charger efficiency contributes to overall system reliability. The results confirm compatibility with lithium-ion battery characteristics.

TABLE 1: TECHNICAL SPECIFICATIONS

Category	Parameter	Specification
Battery System	Battery Chemistry	Lithium-ion
	Nominal Voltage	60 V
	Capacity	30 Ah
	Total Energy	1.8 kWh
	BMS Cut-off (Low)	52.5 V
	BMS Cut-off (High)	67.2 V
Electric Drive System	Motor Type	BLDC Hub Motor
	Rated Power	1.5 kW
	Peak Power	2.2 kW
	Rated Voltage	60 V

	Maximum Current	35 A
	Efficiency	≥ 85%
Performance Metrics	Top Speed	40–50 km/h
	Energy Consumption	30–35 Wh/km
	Estimated Range	~60 km per charge
Charging System	Charger Rating	60V, 6A Fast Charger
	Charging Time	5–6 hours
GPS & Auxiliary System	GPS Module	SIM800L + Neo-6M
	Operating Voltage	3.7–4.2 V (via Buck Converter)
	Tracking Features	Real-time tracking, Geofencing, Alerts

TABLE 2: PERFORMANCE ANALYSIS AND ELECTRICAL EVALUATION

Parameter	Value	Remarks
Total Energy Capacity	1800 Wh (1.8 kWh)	Matches design specification
Energy Consumption	30–35 Wh/km	Typical for 1.5 kW EV
Estimated Range	60 km	Urban driving condition
Charging Time	5 hours	Practical: 5–6 hours
GPS Power Consumption	3 W	Negligible load
Battery Current (Motor)	35 A	Peak operating condition
Internal Voltage Drop	0.005 V	Insignificant
Motor Efficiency	≥ 85%	High efficiency drive
System Voltage Range	52.5–67.2 V	Safe operation
Auxiliary Load Impact	<1% of total load	Minimal effect

DISCUSSION:

The results indicate that the system achieves a balance between energy efficiency and performance. The theoretical energy model aligns closely with experimental observations, validating the design assumptions. The BLDC motor exhibits high efficiency due to electronic commutation and reduced friction losses. The direct hub integration eliminates transmission losses, improving system efficiency. The GPS system introduces intelligent monitoring with negligible energy consumption. This demonstrates that smart features can be integrated

without compromising performance. From a system-level perspective:

- Energy efficiency is primarily governed by motor and battery performance.
- Auxiliary systems contribute minimally to total energy consumption.
- Charging efficiency impacts operational feasibility.

The study confirms that integrating smart monitoring systems enhances the functionality of EVs without affecting core performance metrics.

CONCLUSIONS:

The present work successfully demonstrates the design and fabrication of a two-wheeler electric vehicle integrated with a GPS-based tracking system, combining sustainable propulsion with intelligent monitoring capabilities. The developed system, powered by a 60 V, 30 Ah lithium-ion battery and a 1.5 kW BLDC hub motor, achieves an efficient and practical performance suitable for urban mobility, delivering an approximate range of 60 km per charge with a top speed of 40–50 km/h. Theoretical modeling of energy consumption, motor operation, and auxiliary load confirms strong agreement with experimental observations, validating the system design. The integration of a GPS tracking module enhances functionality by enabling real-time location monitoring, geofencing, and security alerts, while contributing negligible power consumption to the overall system. The results indicate that the proposed EV architecture offers a reliable, cost-effective, and environmentally friendly alternative to conventional vehicles. Furthermore, the system provides a scalable platform for future advancements such as IoT integration, predictive maintenance, and smart mobility applications, thereby contributing to the development of intelligent and sustainable transportation systems.

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